

[VN] Sweet Orange Essential Oil - Citrus sinensis

Citrus aurantium · Rutaceae

Essential oil   Oil-soluble   INCI listed in EU CosIng

1. Product identification

|                          |                                                                                                                            |
|--------------------------|----------------------------------------------------------------------------------------------------------------------------|
| Product name             | [VN] Sweet Orange Essential Oil - Citrus sinensis                                                                          |
| Botanical name           | Citrus aurantium (syn. Citrus paradisi, Citrus sinensis, Citrus amara, Citrus ampullacea, Citrus anonyma, Citrus asahikan) |
| Plant family             | Rutaceae                                                                                                                   |
| Common names             | Orange, Santara, Orange Peel, Orange Rind, Grapefruit, Neroli                                                              |
| Indian / Ayurvedic names | khatta                                                                                                                     |
| Plant part used          | Peel                                                                                                                       |
| Product form             | Essential oil                                                                                                              |
| Country of origin        | Vietnam                                                                                                                    |
| Product code (SKU base)  | 56463-OIL-CISIN                                                                                                            |

2. Composition and identifiers

INCI: Citrus Aurantium Amara Peel Oil

| INCI / COMPONENT                | FUNCTION             | CAS        | EC | PROPORTION |
|---------------------------------|----------------------|------------|----|------------|
| Citrus Aurantium Amara Peel Oil | Botanical ingredient | 68916-04-1 | —  | 100 %      |

EU CosIng reference no.: 91031 · INCI status: Verified in CosIng

Where more than one CAS number is shown, the botanical substance is registered under several CAS numbers (e.g. EINECS and TSCA variants); all refer to the same INCI name.

3. Manufacturing

|           |                                                                          |
|-----------|--------------------------------------------------------------------------|
| Process   | Hydro-distillation                                                       |
| Additives | No added colours, fragrance or preservatives unless stated on the label. |

4. Typical properties

|                     |                                                                              |
|---------------------|------------------------------------------------------------------------------|
| Physical state      | Liquid                                                                       |
| Appearance / colour | Characteristic of the plant material; may vary naturally between harvests    |
| Odour               | Characteristic                                                               |
| Solubility          | Oil-soluble                                                                  |
| Flash point         | Not determined for this batch — see COA (essential oils typically 40–100 °C) |

Typical values describe the product type and are not a specification. Batch-specific results (assay, moisture, microbiology, heavy metals as applicable) are given on the Certificate of Analysis, available on request.

## 5. Applications and use

|                     |                                                                                                                             |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Applications        | Hair care, Perfumery, Skincare                                                                                              |
| Markets             | Cosmetics & personal care                                                                                                   |
| Suggested use level | Use in accordance with IFRA Standards and applicable cosmetic regulations; typical use level in finished cosmetics 0.1–2 %. |

The formulator is responsible for confirming suitability, stability and regulatory compliance of the finished product in the intended market. Not intended for direct medicinal use.

## 6. Packaging, storage and shelf life

|            |                                                                                                                                                                                                                                                     |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pack sizes | 100 g, 1 Kg, 5 Kg, Sample — bulk and custom quantities on request                                                                                                                                                                                   |
| Storage    | Store in tightly closed original containers (amber glass, aluminium or lacquered steel) in a cool (below 20 °C), dark, well-ventilated place away from heat, ignition sources and oxidising agents. Keep containers well filled to limit oxidation. |
| Shelf life | 24 months from the date of manufacture in unopened, well-filled original containers stored as recommended (citrus oils: 12 months).                                                                                                                 |

## 7. Documentation and quality

|                         |                                                                                 |
|-------------------------|---------------------------------------------------------------------------------|
| Safety Data Sheet       | SDS-56463-OIL-CISIN — available for download on the product page                |
| Certificate of Analysis | Batch-specific COA available on request                                         |
| Other documents         | Allergen, IFRA, origin and other statements on request, subject to availability |

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